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                       VM-651
 VM651
                   Revised 3-FEB-2006
                                 Printed 12-APR-2006
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 CHEMICAL PRODUCT/COMPANY IDENTIFICATION
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 Tradenames and Synonyms
   Semiconductor Material
 Company Identification
   MANUFACTURER/DISTRIBUTOR
              HD MicroSystems(TM)
              Cheesequake Road
              Parlin
              New Jersey
              USA
              08859
   PHONE NUMBERS
    Product Information : (800) 441-7515 (Outside the US (302)
                     774-1000)
    Transport Emergency : (800) 424-9300 (Outside the US (703)
                     527-3887)
    Medical Emergency : (800) 441-3637 (Outside the US (302)
                     774-1000)
  _____
 COMPOSITION/INFORMATION ON INGREDIENTS
 _____
 Components
 Material
                               CAS Number
                                        8
 Proprietary Ingredient(s)
                                       >60
# Components (Remarks)
   The specific identities of the Proprietary Ingredient(s) are
   withheld as tradesecrets.
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 HAZARDS IDENTIFICATION
 _____
 Potential Health Effects
   >>Proprietary Ingredient(s)
   ****Toxic effects described in animals include: BY SKIN OR
   EYE CONTACT: Corrosive to the skin; Corrosive to the eye.
   ****Human health effects of overexposure may include: BY
   SKIN OR EYE CONTACT: Skin irritation with discomfort or
   rash; May cause eye corrosion with corneal or conjunctival
   ulceration. ****Human effects of higher level acute,
   repeated or chronic overexposure may include: BY SKIN OR EYE
   CONTACT: Skin burns or ulceration; BY INHALATION: Temporary
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#### Material Safety Data Sheet

## (HAZARDS IDENTIFICATION - Continued)

central nervous system depression with anaesthetic effects: dizziness, headache, confusion, incoordination, and loss of consciousness. \*\*\*In addition: Skin permeation can occur in amounts capable of producing effects of systemic toxicity. Individuals may have increased susceptibility to the hazards of overexposure to ingredient(s) of this product if they have pre- existing diseases of the: Skin.

## Carcinogenicity Information

None of the components present in this material at concentrations equal to or greater than 0.1% are listed by IARC, NTP, OSHA or ACGIH as a carcinogen.

# FIRST AID MEASURES

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## First Aid

## INHALATION

If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician.

## SKIN CONTACT

In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Call a physician. Wash contaminated clothing before reuse.

#### EYE CONTACT

In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Call a physician.

## INGESTION

If swallowed, do not induce vomiting. Immediately give 2 glasses of water. Never give anything by mouth to an unconscious person. Call a physician.

## Notes to Physicians

Activated charcoal mixture may be beneficial. Suspend 50 g activated charcoal in 400 mL water and mix well. Administer 5 mL/kg, or 350 mL for an average adult.

\_\_\_\_\_ FIRE FIGHTING MEASURES \_\_\_\_\_ Flammable Properties Flash Point : <200 F (<93 C) Calculated Not a fire or explosion hazard. Extinguishing Media Sand, Dry Chemical, Carbon Dioxide. Fire Fighting Instructions Wear full protective equipment. Wear self-contained breathing apparatus (SCBA) and full protective equipment. Thoroughly decontaminate all equipment used in firefighting efforts before returning to service. Toxic decomposition products may form under fire conditions. (See Decomposition Section.) \_\_\_\_\_ ACCIDENTAL RELEASE MEASURES \_\_\_\_\_ Safeguards (Personnel) NOTE: Review FIRE FIGHTING MEASURES and HANDLING (PERSONNEL) sections before proceeding with clean-up. Use appropriate PERSONAL PROTECTIVE EQUIPMENT during clean-up. Spill Clean Up Spill, Leak or Release: FOR SMALL SPILLS, absorb on rags, sand or other absorbent material; FOR LARGE SPILLS, get workers out of affected area. If flammable liquids or vapors may be present, turn off electrical devices or other sources of sparks or flames. WEAR PROTECTIVE EQUIPMENT. Use supplied-air respiratory protection if vapor concentrations are not known; Contain spill at source by diking or absorbing with sand. Do not allow spill to spread to or intentionally flush to sewer or ground. Wash area thoroughly. Adequately ventilate area;

Spill residue, cleaning rags and absorbent may be considered

hazardous. (See Waste Disposal Section.).

\_\_\_\_\_ HANDLING AND STORAGE \_\_\_\_\_ Handling (Personnel) Avoid contact with eyes, skin or clothing. Do not store or consume food, drink or tobacco in areas where they may become contaminated with this material. Wash thoroughly after handling. Avoid breathing dust. Storage Store below 90 F (32 C). \_\_\_\_\_ EXPOSURE CONTROLS/PERSONAL PROTECTION \_\_\_\_\_ Engineering Controls Use sufficient ventilation to keep employee exposure below recommended limits. Personal Protective Equipment EYE/FACE PROTECTION Wear safety glasses or coverall chemical splash goggles. Recommended glove material: Poly Vinyl Chloride. PROTECTIVE CLOTHING Wear impervious clothing, such as gloves, apron, boots, or whole bodysuit as appropriate. **Respiratory Protection:** A NIOSH/MSHA approved full-face mask equipped with chemical cartridges approved for methylamine may be permissible under certain circumstances where airborne concentrations are expected to exceed exposure limits. Protection provided by air purifying respirators is limited. Use a positive pressure air supplied respirator if there is any potential for an uncontrolled release, when exposure levels are not known, or in any other circumstances where air purifying respirators may not provide adequate protection; For most conditions, no respiratory protection should be needed; however, if handling at elevated temperatures without sufficient ventilation, use an approved air- purifying respirator. In dusty atmospheres, use an approved dust respirator; Selection of a suitable respirator will depend on the properties of the contaminant(s) and their actual or expected air concentration(s) versus applicable limits. Consult ANSI Standard Z88.2 for decision logic to select appropriate NIOSH/MSHA approved respirators; A NIOSH/MSHA/OSHA approved air purifying respiratory with a

## Material Safety Data Sheet

(EXPOSURE CONTROLS/PERSONAL PROTECTION - Continued)

dust/mist cartridge or canister may be permissible under certain circumstances where airborne concentrations are expected to exceed limits. Protection provided by air purifying respirators is limited. Use a positive pressure air supplied respirator if there is any potential for an uncontrolled release, exposure levels are not known or any other circumstances where air purifying respirators may not provide adequate protection; Use a positive pressure air-supplied respirator if concentrations may exceed exposure limits. Air-purifying respirators are inadequate for this material; If respirators are needed to meet applicable limits, a respiratory protection program up to the level of OSHA Standard 29 CFR 1910.134 is mandatory. This includes air monitoring, selection, medical approval, training, fit testing, inspection, maintenance, cleaning, storage, etc; An OSHA/NIOSH respirator for protection against Nuisance Dust is recommended.

### Exposure Guidelines

Exposure Limits VM651 PEL (OSHA) TLV (ACGIH)

: None Established : None Established

## PHYSICAL AND CHEMICAL PROPERTIES

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Physical Data

Form	: Liquid.
Odor	: Amine.
Color	: Colorless to Amber.
Solubility in Water	: High to Miscible

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#### STABILITY AND REACTIVITY

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Chemical Stability

Stable at normal temperatures and recommended storage conditions

Conditions to Avoid

Reducing agents; Oxidizing agents; Bases; Acids; Strong Acids; Strong Oxidizers; Inert gases; Direct Sunlight.

#### Incompatibility with Other Materials

Reducing agents; Oxidizing agents; Bases; Acids; Strong Acids; Strong Oxidizers; Inert gases; Direct Sunlight.

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(STABILITY AND REACTIVITY - Continued)

Decomposition

Carbon monoxide (CO); Nitrogen oxides; Carbon dioxide; water; Various hydrocarbons

Polymerization

Does not normally polymerize significantly.

TOXICOLOGICAL INFORMATION

Animal Data

>>Proprietary Ingredient(s)
Skin absorption LD50: ~ 4,700 mg/kg in rabbits
Oral LD50:~1,680 mg/kg in rats.

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DISPOSAL CONSIDERATIONS
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Waste Disposal
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Treatment, storage, transportation, and disposal must be in accordance with applicable Federal, State/Provincial, and Local regulations.

Container Disposal

Contaminated Items: Empty product containers, contaminated clothing and cleaning materials, etc. should be considered hazardous until decontaminated or properly disposed of. (See Waste Disposal Section.).

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OTHER INFORMATION
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The data in this Material Safety Data Sheet relates only to the specific material designated herein and does not relate to use in combination with any other material or in any process.

Responsibility for MS	SDS : HD MicroSystems(TM)
Address	: Chessequake Road
	Parlin NJ
Telephone	: 1-800-346-5656

# Indicates updated section.

End of MSDS