



Version: 4.0

Revision Date: 10/20/2017

SAFETY DATA SHEET

1. Identification

Product identifier: BLUESIL RTV 3040 A U1

Recommended use and restriction on use

Recommended use: Molding diverse objects.

Restrictions on use: None known.

Manufacturer/Importer/Supplier/Distributor Information

Manufacturer

Telephone:

Company Name: Elkem Silicones USA Corp. Address: 7979 Park Place Road

29745 York, SC +1 (803) 792-3000 +1 (803) 684-7202

Contact Person:

E-mail: product.stewardship@elkem.com

Supplier

Fax:

Company Name: Elkem Silicones USA Corp. Address: Two Tower Blvd, Suite 1601

08816-1100 East Brunswick, NJ

Telephone: +1 (732) 227-2060 Fax: +1 (732) 249-7000

Emergency telephone number: +1 (800) 424-9300 CHEMTREC

2. Hazard(s) identification

Hazard Classification

Not a hazardous substance or mixture according to GHS.

Label Elements

Hazard Symbol: No symbol.

Signal Word: No signal word.

Hazard Statement: Not applicable.

Precautionary Statements

Prevention: Not applicable.

Response: Not applicable.

Storage: Not applicable.

Disposal: Not applicable.

SDS_US 1/9





Version: 4.0

Revision Date: 10/20/2017

Other hazards which do not result in GHS classification:

No data available.

3. Composition/information on ingredients

Mixtures

Composition Comments: Mixture of Polyorganosiloxanes, fillers, additives.

4. First-aid measures

General information: For further information refer to section 8 "Exposure-controls/personal

protection".

Ingestion: Do not induce vomiting. Rinse mouth thoroughly. Get medical attention if

symptoms occur.

Inhalation: Under normal conditions of intended use, this material is not expected to be

an inhalation hazard.

Skin Contact: Wash skin thoroughly with soap and water. Get medical attention if

symptoms occur after washing.

Eye contact: In the event of contact with the eyes, rinse thoroughly with clean water for

at least 15 minutes. Get medical attention if irritation persists after washing.

Most important symptoms/effects, acute and delayed

Symptoms: None known.

Hazards: No specific recommendations.

Indication of immediate medical attention and special treatment needed

Treatment: No specific recommendations.

5. Fire-fighting measures

General Fire Hazards: No specific recommendations.

Suitable (and unsuitable) extinguishing media

Suitable extinguishing

media:

Extinguish with foam, carbon dioxide or dry powder.

Unsuitable extinguishing

media:

Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from

the chemical:

Product will burn under fire conditions. Hazardous Decomposition Products

: formaldehyde, oxides of carbon and silica.

Special protective equipment and precautions for firefighters

Special fire fighting

procedures:

Water spray should be used to cool containers.

Special protective equipment

for fire-fighters:

Firefighters should wear standard protective equipment and a positive

pressure self-contained breathing apparatus (SCBA).

SDS_US 2/9





Version: 4.0

Revision Date: 10/20/2017

6. Accidental release measures

Personal precautions,

protective equipment and emergency procedures:

Use personal protective equipment. See Section 8 of the SDS for Personal

Protective Equipment.

Methods and material for containment and cleaning

up:

Absorb with sand or other inert absorbent and place into containers.

Notification Procedures: Caution: Contaminated surfaces may be slippery. For waste disposal, see

Section 13 of the SDS.

Environmental Precautions: Do not allow to enter drains, sewers or watercourses.

7. Handling and storage

Precautions for safe handling: See Section 8 of the SDS for Personal Protective Equipment. For further

information, refer to Section 10: "Stability and Reactivity".

Conditions for safe storage,

including any incompatibilities:

Store in tightly closed original container in a dry, cool and well-ventilated

place.

8. Exposure controls/personal protection

Control Parameters

Occupational Exposure Limits

None of the components have assigned exposure limits.

Appropriate Engineering

Controls

No specific recommendations.

Individual protection measures, such as personal protective equipment

General information: Provide sufficient ventilation during operations which cause vapor

formation. This product can form formaldehyde vapors when heated to

temperatures above 150 degrees C in the presence of air.

Eye/face protection: Wear approved chemical safety glasses.

Skin Protection

Hand Protection: Protective gloves are recommended.

Other: Wear suitable protective clothing.

Respiratory Protection: No protection is ordinarily required under normal conditions of use and with

adequate ventilation.

Hygiene measures: Always observe good personal hygiene measures, such as washing after

handling the material and before eating, drinking, and/or smoking. Routinely

wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

9.1 Information on basic physical and chemical properties:

SDS_US 3/9





Version: 4.0

Revision Date: 10/20/2017

Appearance

Physical state: Liquid
Form: Viscous
Color: Colorless
Odor: Odorless

Odor threshold:No data available.pH:No data available.Freezing point:No data available.Boiling Point:No data available.

Flash Point: 397 °F (203 °C) (Pensky-Martens Closed Cup)

Evaporation rate:

Flammability (solid, gas):

Flammability limit - upper (%):

Flammability limit - lower (%):

No data available.

No data available.

No data available.

Vapor pressure:

Vapor density:

Relative density:

No data available.

No data available.

Solubility(ies)

Solubility in water: Insoluble

Solubility (other):

Partition coefficient (n-octanol/water):

Auto-ignition temperature:

No data available.

No data available.

No data available.

Viscosity:

No data available.

10. Stability and reactivity

Reactivity: No data available.

Chemical Stability: Stable.

Possibility of hazardous

reactions:

Will not occur.

Conditions to avoid: None known.

Incompatible Materials: Strong oxidizers, strong acids, and strong bases.

Hazardous Decomposition

Products:

This product can form formaldehyde vapors when heated to temperatures above 150 degrees C in the presence of air. Thermal decomposition or combustion may liberate earlier exists a contract of the toxic gases or vapors and

combustion may liberate carbon oxides, other toxic gases or vapors and

amorphous silica.

11. Toxicological information

Information on likely routes of exposure

Ingestion: No effects expected (assessment based on ingredients).

Inhalation: No effects expected (assessment based on ingredients).

Skin Contact: No effects expected (assessment based on ingredients).

Eye contact: No effects expected (assessment based on ingredients).

SDS_US 4/9





Version: 4.0

Revision Date: 10/20/2017

Symptoms related to the physical, chemical and toxicological characteristics

Ingestion: No data available.

Inhalation: No data available.

Skin Contact: No data available.

Eye contact: No data available.

Information on toxicological effects

Acute toxicity (list all possible routes of exposure)

Oral

Product: No data available.

Dermal

Product: No data available.

Inhalation

Product: No data available.

Repeated dose toxicity

Product: No effects expected (assessment based on ingredients).

Skin Corrosion/Irritation

Product: No effects expected (assessment based on ingredients).

Serious Eye Damage/Eye Irritation

Product: No effects expected (assessment based on ingredients).

Respiratory or Skin Sensitization

Product: No effects expected (assessment based on ingredients).

Carcinogenicity

Product: No effects expected (assessment based on ingredients).

IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:

No carcinogenic components identified

US. National Toxicology Program (NTP) Report on Carcinogens:

No carcinogenic components identified

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050):

No carcinogenic components identified

Germ Cell Mutagenicity

In vitro

Product: No effects expected (assessment based on ingredients).

In vivo

Product: No effects expected (assessment based on ingredients).

Reproductive toxicity

Product: No effects expected (assessment based on ingredients).

SDS_US 5/9





Version: 4.0

Revision Date: 10/20/2017

Specific Target Organ Toxicity - Single Exposure

Product: No effects expected (assessment based on ingredients).

Specific Target Organ Toxicity - Repeated Exposure

Product: No effects expected (assessment based on ingredients).

Aspiration Hazard

Product: No effects expected (assessment based on ingredients).

Other effects: None known.

12. Ecological information

Ecotoxicity:

Acute hazards to the aquatic environment:

Fish

Product: No effects expected (assessment based on ingredients).

Aquatic Invertebrates

Product: No effects expected (assessment based on ingredients).

Chronic hazards to the aquatic environment:

Fish

Product: No effects expected (assessment based on ingredients).

Aquatic Invertebrates

Product: No effects expected (assessment based on ingredients).

Toxicity to Aquatic Plants

Product: No effects expected (assessment based on ingredients).

Persistence and Degradability

Biodegradation

Product: The product is not biodegradable.

BOD/COD Ratio

Product: Not determined.

Bioaccumulative potential

Bioconcentration Factor (BCF)

Product: The product is not bioaccumulating.

Partition Coefficient n-octanol / water (log Kow)
Product:
No data available.

Mobility in soil: No data available.

Other adverse effects: None known.

13. Disposal considerations

SDS_US 6/9





Version: 4.0

Revision Date: 10/20/2017

Disposal instructions: Dispose of waste at an appropriate treatment and disposal facility in

accordance with applicable laws and regulations, and product

	characteristics at time of disposal. Contaminated packages should be as empty as possible.
14. Transport information	
This material is not subject to transp	ort regulations.
Environmental hazards:	Not regulated.
Special precautions for user:	No special precautions.
15. Regulatory information	
US Federal Regulations	
	otification (40 CFR 707, Subpt. D) the present in regulated quantities.
CERCLA Hazardous Substanc None present or nor	ee List (40 CFR 302.4): ne present in regulated quantities.
Superfund Amendments and F	Reauthorization Act of 1986 (SARA)
Hazard categories	
Acute (Immediate)	nronic (Delayed) Fire Reactive Pressure Generating
SARA 302 Extremely Haza None present or nor	rdous Substance ne present in regulated quantities.
SARA 304 Emergency Relo None present or nor	ease Notification ne present in regulated quantities.
SARA 313 (TRI Reporting) None present or nor	ne present in regulated quantities.

Clean Water Act Section 311 Hazardous Substances (40 CFR 117.3)

None present or none present in regulated quantities.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130):

None present or none present in regulated quantities.

US State Regulations

US. California Proposition 65

No ingredient regulated by CA Prop 65 present.

US. New Jersey Worker and Community Right-to-Know Act

No ingredient regulated by NJ Right-to-Know Law present.

US. Massachusetts RTK - Substance List

No ingredient regulated by MA Right-to-Know Law present.

SDS_US 7/9





Version: 4.0

Revision Date: 10/20/2017

US. Pennsylvania RTK - Hazardous Substances

No ingredient regulated by PA Right-to-Know Law present.

US. Rhode Island RTK

No ingredient regulated by RI Right-to-Know Law present.

Inventory Status:

US TSCA Inventory: On or in compliance with the inventory.

Canada DSL Inventory List: On or in compliance with the inventory.

EU EINECS List: On or in compliance with the inventory.

China Inv. Existing Chemical Substances: On or in compliance with the inventory.

Korea Existing Chemicals Inv. (KECI): On or in compliance with the inventory.

Australia AICS: On or in compliance with the inventory.

Philippines PICCS: On or in compliance with the inventory.

New Zealand Inventory of Chemicals: On or in compliance with the inventory.

16.Other information, including date of preparation or last revision

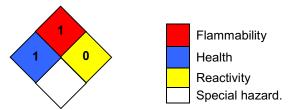
HMIS Hazard ID

Health	1	
Flammability	1	
Physical Hazards	0	
PERSONAL PROTECTION	l В	

B - Safety Glasses & Gloves

Hazard rating: 0 - Minimal; 1 - Slight; 2 - Moderate; 3 - Serious; 4 - Severe; RNP - Rating not possible; *Chronic health effect

NFPA Hazard ID



Hazard rating: 0 - Minimal; 1 - Slight; 2 - Moderate; 3 - Serious; 4 - Severe; RNP - Rating not possible

Issue Date: 10/20/2017

SDS_US 8/9





Version: 4.0 Revision Date: 10/20/2017

Revision Date: No data available.

Version #: 4.0

Further Information: No data available.

Disclaimer: The information given is based on data available for the material, the

components of the material, and similar materials. The information is believed to be correct. It is given in good faith. This information should be used to make an independent determination of the methods to safeguard workers

and the environment.

SDS_US 9/9





Revision Date: 05/24/2015

SAFETY DATA SHEET

1. Identification

Product identifier: BLUESIL RTV 3040 B

Recommended use and restriction on use

Recommended use: Molding diverse objects.

Restrictions on use: None known.

Manufacturer/Importer/Supplier/Distributor Information

Supplier

Company Name: Bluestar Silicones USA Corp.
Address: Two Tower Blvd, Suite 1601
08816-1100 East Brunswick, NJ

Telephone: +1 (732) 227-2060 Fax: +1 (732) 249-7000

Emergency telephone number: +1 (800) 424-9300 CHEMTREC

2. Hazard(s) identification

Hazard Classification

Health Hazards

Toxic to reproduction Category 2

Label Elements

Hazard Symbol:



Signal Word: Warning

Hazard Statement: Suspected of damaging fertility or the unborn child.

Precautionary Statement

Prevention: Use personal protective equipment as required.

Response: If exposed or concerned: Get medical advice/attention.

Storage: Store in a well-ventilated place.

Disposal: Dispose of contents/container to an appropriate treatment and disposal

facility in accordance with applicable laws and regulations, and product

characteristics at time of disposal.

SDS US 1/11





Revision Date: 05/24/2015

Other hazards which do not result in GHS classification:

Chemical compounds containing silicon - hydrogen bonds (SiH). This product may generate hydrogen gas. For further information, refer to Section 10: "Stability and Reactivity".

3. Composition/information on ingredients

Mixtures

Chemical Identity	Common name and synonyms	CAS number	Content in percent (%)*
Chemical Identity	Common name and synonyms	CAS number	Content in percent (%)*
Siloxanes and Silicones, di- Me, Me hydrogen, hydrogen- terminated		69013-23-6	15 - 40%
Siloxanes and Silicones, di- Me, vinyl group-terminated, alpha,omega- divinylpolydimethylsiloxane		68083-19-2	10 - 30%
Siloxanes and Silicones, di- Me, hydrogen-terminated		70900-21-9	10 - 30%
Silica, [(dimethylvinylsilyl)oxy]- and [(trimethylsilyl)oxy]- modified		68988-89-6	10 - 30%
2,4,6,8-Tetramethyl-2,4,6,8- tetravinylcyclotetrasiloxane	D4 VINYLE,	2554-06-5	1 - 5%
Octamethylcyclotetrasiloxane	D4,	556-67-2	0.1 - 1%

^{*} All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

Composition Comments: Mixture of Polyorganosiloxanes.

4. First-aid measures

General information: For further information refer to section 8 "Exposure-controls/personal

protection".

Ingestion: Do not induce vomiting. Rinse mouth thoroughly. Get medical attention if

symptoms occur.

Inhalation: Under normal conditions of intended use, this material is not expected to be

an inhalation hazard.

Skin Contact: Immediately wipe excess material off skin with a dry cloth; then wash skin

with plenty of soap and water. Seek medical attention if irritation develops

or persists.

Eye contact: In case of contact, immediately absorb excess with clean absorbent cloth or

cotton. Then, hold eyelids open and flush with a steady, gentle stream of water for at least 15 minutes. Seek medical attention if irritation develops or

persists or if visual changes occur.

Most important symptoms/effects, acute and delayed

Symptoms: None known.

Hazards: No specific recommendations.

SDS US 2/11





Revision Date: 05/24/2015

Indication of immediate medical attention and special treatment needed

Treatment: No specific recommendations.

5. Fire-fighting measures

General Fire Hazards: No specific recommendations.

Suitable (and unsuitable) extinguishing media

Suitable extinguishing

media:

Dry chemical, alcohol resistant foam or carbon dioxide (CO2).

Unsuitable extinguishing

media:

Do not use water jet as an extinguisher, as this will spread the fire. Do not

use alkaline powders.

Specific hazards arising from

the chemical:

Product will burn under fire conditions. This product may generate hydrogen gas. Vapors may form explosive mixtures with air. For further information, refer to Section 10: "Stability and Reactivity". Hazardous Decomposition Products: formaldehyde, oxides of carbon and silica.

Special protective equipment and precautions for firefighters

Special fire fighting

procedures:

Water spray should be used to cool containers.

Special protective equipment

for fire-fighters:

Firefighters should wear NIOSH/MSHA approved self-contained breathing apparatus and full protective clothing. Use water to keep fire exposed

containers cool and disperse vapors.

6. Accidental release measures

Personal precautions, protective equipment and

emergency procedures:

Use personal protective equipment. See Section 8 of the MSDS for Personal Protective Equipment. Avoid contact with bases. Eliminate all

sources of ignition.

Methods and material for containment and cleaning

up:

Avoid contact with bases. Absorb with inert material. Scrape up and place

in appropriate closed container see Section 7 of the MSDS.

Notification Procedures: Caution: Contaminated surfaces may be slippery. For waste disposal, see

section 13 of the MSDS.

Environmental Precautions: Do not allow to enter drains, sewers or watercourses. Mechanically

ventilate the spillage area, in order to avoid the formation of explosive

concentrations.

7. Handling and storage

Precautions for safe handling: Avoid breathing mist or vapor from heated material. See Section 8 of the

MSDS for Personal Protective Equipment. Do not mix with Incompatible materials. For further information, refer to Section 10: "Stability and Reactivity". Read and follow manufacturer's recommendations.

Conditions for safe storage, Store

including any incompatibilities:

Store in original vented container. Store in a cool, dry place with adequate ventilation. Keep away from incompatible materials, open flames, and high

temperatures.

SDS US 3/11





Revision Date: 05/24/2015

8. Exposure controls/personal protection

Control Parameters

Occupational Exposure Limits

None of the components have assigned exposure limits.

Appropriate Engineering

Controls

No specific recommendations.

Individual protection measures, such as personal protective equipment

General information: Provide sufficient ventilation during operations which cause vapor

formation. This product can form formaldehyde vapors when heated to

temperatures above 150 degrees C in the presence of air.

Eye/face protection: Wear approved safety glasses.

Skin Protection

Hand Protection: Protective gloves are recommended.

Other: Wear suitable protective clothing.

Respiratory Protection: No protection is ordinarily required under normal conditions of use and with

adequate ventilation.

Hygiene measures: Always observe good personal hygiene measures, such as washing after

handling the material and before eating, drinking, and/or smoking. Routinely

wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

9.1 Information on basic physical and chemical properties:

Appearance

Physical state: Liquid

Form: Slightly viscous.
Color: Transparent.
Odor: Odorless

Odor threshold:No data available.pH:Not applicableMelting point/freezing point:No data available.International Inventories:No data available.

Flash Point: Approximate > 392 °F (> 200 °C)

Evaporation rate:

Flammability (solid, gas):

Flammability limit - upper (%):

Flammability limit - lower (%):

Vapor pressure:

Vapor density:

No data available.

No data available.

No data available.

Relative density: Solubility(ies)

Solubility in water: Practically Insoluble

Solubility (other): Acetone.: Very slightly soluble.

SDS US 4/11

1.08 (68 °F (20 °C))





Revision Date: 05/24/2015

Alcohol: Very slightly soluble.

Diethylether.: Miscible (in all proportions).

Aliphatic hydrocarbons.: Miscible (in all proportions). Aromatic hydrocarbons.: Miscible (in all proportions). Chlorinated solvents.: Miscible (in all proportions).

Partition coefficient (n-octanol/water):

Auto-ignition temperature:

No data available.

No data available.

No data available.

Viscosity: 3,500 - 5,000 mm2/s (77 °F (25 °C))

Other information

Oxidizing properties: According to the data on the components Not considered as

oxidizing. (evaluation by structure-activity relationship)

10. Stability and reactivity

Reactivity: No data available.

Chemical Stability: Material is stable under normal conditions.

Possibility of Hazardous

Reactions:

This product may generate hydrogen gas.

Conditions to Avoid: Avoid heat, sparks, open flames and other ignition sources.

Incompatible Materials: A fire or explosion hazard arises because highly flammable gas (hydrogen)

is released when it is in contact with: Strong oxidizers, strong bases and chemical compounds with mobile hydrogen, in the presence of metal salts

and complexes.

Hazardous Decomposition

Products:

Thermal decomposition may liberate dimethylcyclosiloxanes. This product can form formaldehyde vapors when heated to temperatures above 150

degrees C in the presence of air.

11. Toxicological information

Information on likely routes of exposure

Ingestion: No effects expected (assessment based on ingredients).

Inhalation: No effects expected (assessment based on ingredients).

Skin Contact: No effects expected (assessment based on ingredients).

Eye contact: No effects expected (assessment based on ingredients).

Symptoms related to the physical, chemical and toxicological characteristics

Ingestion: No data available.

Inhalation: No data available.

Skin Contact: No data available.

Eye contact: No data available.

SDS US 5/11





Revision Date: 05/24/2015

Information on toxicological effects

Acute toxicity (list all possible routes of exposure)

Oral

Product: No data available.

Dermal

Product: No data available.

Inhalation

Product: No data available.

Repeated Dose Toxicity

Product: No effects expected (assessment based on ingredients).

Skin Corrosion/Irritation

Product: No effects expected (assessment based on ingredients).

Serious Eye Damage/Eye Irritation

Product: No effects expected (assessment based on ingredients).

Respiratory or Skin Sensitization

Product: No effects expected (assessment based on ingredients).

Carcinogenicity

Product: No effects expected (assessment based on ingredients).

IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:

No carcinogenic components identified

US. National Toxicology Program (NTP) Report on Carcinogens:

No carcinogenic components identified

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050):

No carcinogenic components identified

Germ Cell Mutagenicity

In vitro

Product: No effects expected (assessment based on ingredients).

In vivo

Product: No effects expected (assessment based on ingredients).

Reproductive Toxicity

Product: No effects expected (assessment based on ingredients).

Specific Target Organ Toxicity - Single Exposure

Product: No effects expected (assessment based on ingredients).

Specific Target Organ Toxicity - Repeated Exposure

Product: No effects expected (assessment based on ingredients).

Aspiration Hazard

Product: No effects expected (assessment based on ingredients).

Other Effects: None known.

SDS US 6/11





Revision Date: 05/24/2015

12. Ecological information

Ecotoxicity:

Acute hazards to the aquatic environment:

Fish

Product: No effects expected (assessment based on ingredients).

Aquatic Invertebrates

Product: No effects expected (assessment based on ingredients).

Chronic hazards to the aquatic environment:

Fish

Product: No effects expected (assessment based on ingredients).

Aquatic Invertebrates

Product: No effects expected (assessment based on ingredients).

Toxicity to Aquatic Plants

Product: No effects expected (assessment based on ingredients).

Persistence and Degradability

Biodegradation

Product: Not applicable

BOD/COD Ratio

Product: No data available.

Bioaccumulative Potential

Bioconcentration Factor (BCF)

Product: Not applicable

Partition Coefficient n-octanol / water (log Kow)

Product: No data available.

Mobility in Soil: No data available.

Known or predicted distribution to environmental compartments

SDS US 7/11





Revision Date: 05/24/2015

Siloxanes and Silicones, di- Me, Me hydrogen,	No data available.
hydrogen-terminated Siloxanes and Silicones, di- Me, vinyl group-terminated, alpha,omega-	No data available.
divinylpolydimethylsiloxane Siloxanes and Silicones, di- Me, hydrogen-terminated	No data available.
Silica, [(dimethylvinylsilyl)oxy]-	No data available.
and [(trimethylsilyl)oxy]- modified	
2,4,6,8-Tetramethyl-2,4,6,8-tetravinylcyclotetrasiloxane	No data available.
Known or predicted distribut Octamethylcyclotetrasiloxa ne	tion to environmental compartments No data available.
Other Adverse Effects:	None known.
13. Disposal considerations	
Disposal instructions:	Dispose of waste at an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal. Waste of this material should not be mixed with other waste. Provide measures such as vented bungs to ensure pressure relief in the waste container.
14. Transport information	
This material is not subject to transpo	ort regulations.
Environmental hazards:	Not regulated.
Special precautions for user:	Packaging with a breathing/venting bung are FORBIDDEN for transport by air.
15. Regulatory information	
US Federal Regulations	
	tification (40 CFR 707, Subpt. D) e present in regulated quantities.
None present or non CERCLA Hazardous Substance	e present in regulated quantities.
None present or non CERCLA Hazardous Substanc None present or non	e present in regulated quantities. e List (40 CFR 302.4):
None present or non CERCLA Hazardous Substanc None present or non	e present in regulated quantities. e List (40 CFR 302.4): e present in regulated quantities.

SDS_US 8/11



Revision Date: 05/24/2015

SARA 302 Extremely Hazardous Substance

None present or none present in regulated quantities.

SARA 304 Emergency Release Notification

None present or none present in regulated quantities.

SARA 313 (TRI Reporting)

None present or none present in regulated quantities.

Clean Water Act Section 311 Hazardous Substances (40 CFR 117.3)

None present or none present in regulated quantities.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130):

None present or none present in regulated quantities.

US State Regulations

US. California Proposition 65

No ingredient regulated by CA Prop 65 present.

US. New Jersey Worker and Community Right-to-Know Act

No ingredient regulated by NJ Right-to-Know Law present.

US. Massachusetts RTK - Substance List

No ingredient regulated by MA Right-to-Know Law present.

US. Pennsylvania RTK - Hazardous Substances

No ingredient regulated by PA Right-to-Know Law present.

US. Rhode Island RTK

No ingredient regulated by RI Right-to-Know Law present.

SDS US 9/11





Revision Date: 05/24/2015

Inventory Status:

Australia AICS: On or in compliance with the inventory

Canada DSL Inventory List:

On or in compliance with the inventory

EINECS, ELINCS or NLP: On or in compliance with the inventory

Korea Existing Chemicals Inv. (KECI): On or in compliance with the inventory

Philippines PICCS: On or in compliance with the inventory

US TSCA Inventory: On or in compliance with the inventory

New Zealand Inventory of Chemicals:

On or in compliance with the inventory

16.Other information, including date of preparation or last revision

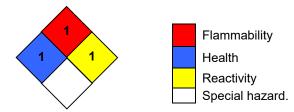
HMIS Hazard ID

Health	*	1
Flammability		1
Physical Hazards		1
PERSONAL PROTECTI	ON	В

B - Safety Glasses & Gloves

Hazard rating: 0 - Minimal; 1 - Slight; 2 - Moderate; 3 - Serious; 4 - Severe; *Chronic health effect

NFPA Hazard ID



Hazard rating: 0 - Minimal; 1 - Slight; 2 - Moderate; 3 - Serious; 4 - Severe

Issue Date: 05/24/2015

Revision Date: No data available.

Version #: 9.0

Further Information: No data available.

SDS US 10/11





Revision Date: 05/24/2015

Disclaimer:

The information given is based on data available for the material, the components of the material, and similar materials. The information is believed to be correct. It is given in good faith. This information should be used to make an independent determination of the methods to safeguard workers and the environment.

SDS_US 11/11





Version: 3.1

Revision Date: 10/03/2017

SAFETY DATA SHEET

1. Identification

Product identifier: BLUESIL CATA 3020

Other means of identification

Synonyms: RHODORSIL CATA 3020

Recommended use and restriction on use

Recommended use: Catalyst Restrictions on use: None known.

Manufacturer/Importer/Supplier/Distributor Information

Manufacturer

Company Name: Elkem Silicones USA Corp. Address: 7979 Park Place Road

29745 York, SC

Telephone: +1 (803) 792-3000 Fax: +1 (803) 684-7202

Contact Person:

E-mail: product.stewardship@elkem.com

Supplier

Company Name: Elkem Silicones USA Corp. Address: Two Tower Blvd, Suite 1601

08816-1100 East Brunswick, NJ

Telephone: +1 (732) 227-2060 Fax: +1 (732) 249-7000

Emergency telephone number: +1 (800) 424-9300 CHEMTREC

2. Hazard(s) identification

Hazard Classification

Not a hazardous substance or mixture according to GHS.

Label Elements

Hazard Symbol: No symbol.

Signal Word: No signal word.

Hazard Statement: Not applicable

Precautionary Statements

Prevention: Not applicable

Response: Not applicable

Storage: Not applicable

Disposal: Not applicable

SDS_US 1/10





Version: 3.1

Revision Date: 10/03/2017

Other hazards which do not result in GHS classification:

Chemical compounds containing silicon - hydrogen bonds (SiH). This product may generate hydrogen gas. For further information, refer to

Section 10: "Stability and Reactivity".

3. Composition/information on ingredients

Mixtures

Composition Comments: Mixture of Polyorganosiloxanes, fillers.

4. First-aid measures

General information: For further information refer to section 8 "Exposure-controls/personal

protection".

Ingestion: Do not induce vomiting. Rinse mouth thoroughly. Get medical attention if

symptoms occur.

Inhalation: Under normal conditions of intended use, this material is not expected to be

an inhalation hazard.

Skin Contact: Wash skin thoroughly with soap and water. Get medical attention if

symptoms occur after washing.

Eye contact: In the event of contact with the eyes, rinse thoroughly with clean water for

at least 15 minutes. Get medical attention if irritation persists after washing.

Most important symptoms/effects, acute and delayed

Symptoms: None known.

Hazards: No specific recommendations.

Indication of immediate medical attention and special treatment needed

Treatment: No specific recommendations.

5. Fire-fighting measures

General Fire Hazards: Water spray should be used to cool containers.

Suitable (and unsuitable) extinguishing media

Suitable extinguishing

media:

Dry chemical, alcohol resistant foam or carbon dioxide (CO2).

Unsuitable extinguishing

media:

Do not use water jet as an extinguisher, as this will spread the fire. Do not

use alkaline powders.

Specific hazards arising from

the chemical:

Product will burn under fire conditions. This product may generate hydrogen gas. Vapors may form explosive mixtures with air. For further

information, refer to Section 10: "Stability and Reactivity". Hazardous Decomposition Products: formaldehyde, oxides of carbon and silica.

Special protective equipment and precautions for firefighters

SDS_US 2/10





Version: 3.1

Revision Date: 10/03/2017

Special fire fighting

procedures:

Water spray should be used to cool containers.

Special protective equipment

for fire-fighters:

Firefighters should wear standard protective equipment and a positive

pressure self-contained breathing apparatus (SCBA).

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures: Wear appropriate personal protective equipment. See Section 8 of the SDS for Personal Protective Equipment. Avoid contact with alkalis and caustic

products. Eliminate all sources of ignition.

Methods and material for containment and cleaning

up:

Ventilate the area. Use non-sparking tools. Absorb with sand or other inert absorbent. Avoid contact with bases. Scrape up and place in appropriate

vented container.

Notification Procedures: Caution: Contaminated surfaces may be slippery. For waste disposal, see

Section 13 of the SDS.

Environmental Precautions: Do not allow to enter drains, sewers or watercourses.

7. Handling and storage

Precautions for safe handling: Provide adequate ventilation if fumes or vapors are generated. Do not mix

with incompatible materials. For further information, refer to Section 10:

"Stability and Reactivity". Read and follow manufacturer's

recommendations.

Conditions for safe storage,

including any incompatibilities:

Store in original vented container. Store in a cool, dry place with adequate ventilation. Keep away from incompatible materials, open flames, and high

temperatures.

8. Exposure controls/personal protection

Control Parameters

Occupational Exposure Limits

None of the components have assigned exposure limits.

Appropriate Engineering

Controls

No specific recommendations.

Individual protection measures, such as personal protective equipment

General information: Provide sufficient ventilation during operations which cause vapor

formation. This product can form formaldehyde vapors when heated to

temperatures above 150 degrees C in the presence of air.

Eye/face protection: Wear approved chemical safety glasses.

Skin Protection

Hand Protection: Protective gloves are recommended.

Other: Wear suitable protective clothing.

Respiratory Protection: No protection is ordinarily required under normal conditions of use and with

adequate ventilation.

SDS_US 3/10





Version: 3.1

Revision Date: 10/03/2017

Hygiene measures: Always observe good personal hygiene measures, such as washing after

handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

9.1 Information on basic physical and chemical properties:

Appearance

Physical state: Liquid
Form: Viscous
Color: Colorless
Odor: Slight odor

Odor threshold:

pH:

Not applicable

Freezing point:

No data available.

No data available.

No data available.

No data available.

Flash Point:

> 392 °F (200 °C)

Evaporation rate:

No data available.

Flammability (solid, gas):

No data available.

Flammability limit - upper (%): 75 %(V)
Flammability limit - lower (%): 4 %(V)

Vapor pressure:No data available.Vapor density:No data available.Relative density:1.04 (77 °F (25 °C))

Solubility(ies)

Solubility in water:
Solubility (other):
No data available.
Partition coefficient (n-octanol/water):
No data available.
Auto-ignition temperature:
No data available.
No data available.

Viscosity: 200 - 600 mm2/s (77 °F (25 °C))

10. Stability and reactivity

Reactivity: No data available.

Chemical Stability: Material is stable under normal conditions.

Possibility of hazardous

reactions:

This product may generate hydrogen gas.

Conditions to avoid: Avoid heat, sparks, open flames and other ignition sources.

Incompatible Materials: A fire or explosion hazard arises because highly flammable gas (hydrogen)

is released when it is in contact with: Strong oxidizers, strong bases and chemical compounds with mobile hydrogen, in the presence of metal salts

and complexes.

SDS_US 4/10





Version: 3.1 Revision Date: 10/03/2017

Hazardous Decomposition Products:

This product can form formaldehyde vapors when heated to temperatures above 150 degrees C in the presence of air. Thermal decomposition or combustion may liberate carbon oxides, other toxic gases or vapors and

amorphous silica.

Quantity of hydrogen potentially released (I/kg of product): ~38

11. Toxicological information

Information on likely routes of exposure

Ingestion: No data available.

Inhalation: No data available.

Skin Contact: No data available.

Eye contact: No data available.

Symptoms related to the physical, chemical and toxicological characteristics

Ingestion: No data available.

Inhalation: No data available.

Skin Contact: No data available.

Eye contact: No data available.

Information on toxicological effects

Acute toxicity (list all possible routes of exposure)

Oral

Product: ATEmix: 2,500 mg/kg

Dermal

Product: No data available.

Inhalation

Product: No data available.

Repeated dose toxicity

Product: No data available.

Skin Corrosion/Irritation

Product: No data available.

Serious Eye Damage/Eye Irritation

Product: No data available.

Respiratory or Skin Sensitization

Product: No data available.

Carcinogenicity

Product: No data available.

SDS_US 5/10





Version: 3.1

Revision Date: 10/03/2017

IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:

No carcinogenic components identified

US. National Toxicology Program (NTP) Report on Carcinogens:

No carcinogenic components identified

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050):

No carcinogenic components identified

Germ Cell Mutagenicity

In vitro

Product: No data available.

In vivo

Product: No data available.

Reproductive toxicity

Product: No data available.

Specific Target Organ Toxicity - Single Exposure
Product:
No data available.

Specific Target Organ Toxicity - Repeated Exposure

Product: No data available.

Aspiration Hazard

Product: No data available.

Other effects: No data available.

12. Ecological information

Ecotoxicity:

Acute hazards to the aquatic environment:

Fish

Product: No data available.

Aquatic Invertebrates

Product: No data available.

Chronic hazards to the aquatic environment:

Fish

Product: No data available.

Aquatic Invertebrates

Product: No data available.

Toxicity to Aquatic Plants

Product: No data available.

Persistence and Degradability

Biodegradation

Product: No data available.

SDS_US 6/10





Version: 3.1

Revision Date: 10/03/2017

BOD/COD Ratio Product:	No data available.
Bioaccumulative potential Bioconcentration Factor (BC Product:	F) No data available.
Partition Coefficient n-octand Product:	ol / water (log Kow) No data available.
Mobility in soil:	No data available.
Other adverse effects:	No data available.
13. Disposal considerations	
Disposal instructions:	Dispose of waste at an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal. Contaminated packages should be as empty as possible. Waste of this material should not be mixed with other waste. Provide measures such as vented bungs to ensure pressure relief in the waste container.
14. Transport information	
This material is not subject to transpo	
Environmental hazards:	Not regulated.
Special precautions for user:	Packaging with a breathing/venting bung are FORBIDDEN for transport by air.
15. Regulatory information	
US Federal Regulations	
	tification (40 CFR 707, Subpt. D) ne present in regulated quantities.
CERCLA Hazardous Substanc None present or non	e List (40 CFR 302.4): ne present in regulated quantities.
Superfund Amendments and F	Reauthorization Act of 1986 (SARA)
Hazard categories	
Acute (Immediate) Ch	ronic (Delayed) Fire X Reactive Pressure Generating
SARA 302 Extremely Hazar None present or non	rdous Substance ne present in regulated quantities.
SARA 304 Emergency Rela None present or non	ease Notification le present in regulated quantities.

SDS_US 7/10



Version: 3.1

Revision Date: 10/03/2017

SARA 313 (TRI Reporting)

None present or none present in regulated quantities.

Clean Water Act Section 311 Hazardous Substances (40 CFR 117.3)

None present or none present in regulated quantities.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130):

None present or none present in regulated quantities.

US State Regulations

US. California Proposition 65

No ingredient regulated by CA Prop 65 present.

US. New Jersey Worker and Community Right-to-Know Act

No ingredient regulated by NJ Right-to-Know Law present.

US. Massachusetts RTK - Substance List

No ingredient regulated by MA Right-to-Know Law present.

US. Pennsylvania RTK - Hazardous Substances

No ingredient regulated by PA Right-to-Know Law present.

US. Rhode Island RTK

No ingredient regulated by RI Right-to-Know Law present.

SDS_US 8/10





Version: 3.1

Revision Date: 10/03/2017

Inventory Status:

Australia AICS: On or in compliance with the inventory.

Canada DSL Inventory List: On or in compliance with the inventory.

EU EINECS List: On or in compliance with the inventory.

Japan (ENCS) List: On or in compliance with the inventory.

China Inv. Existing Chemical Substances: On or in compliance with the inventory.

Korea Existing Chemicals Inv. (KECI): On or in compliance with the inventory.

Philippines PICCS: On or in compliance with the inventory.

US TSCA Inventory: On or in compliance with the inventory.

New Zealand Inventory of Chemicals:

On or in compliance with the inventory.

16.Other information, including date of preparation or last revision

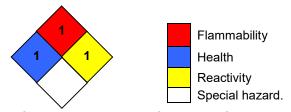
HMIS Hazard ID

Health	1
Flammability	1
Physical Hazards	1
PERSONAL PROTECTION	В

B - Safety Glasses & Gloves

Hazard rating: 0 - Minimal; 1 - Slight; 2 - Moderate; 3 - Serious; 4 - Severe; RNP - Rating not possible; *Chronic health effect

NFPA Hazard ID



Hazard rating: 0 - Minimal; 1 - Slight; 2 - Moderate; 3 - Serious; 4 - Severe; RNP - Rating not possible

Issue Date: 10/03/2017

Revision Date: No data available.

Version #: 3.1

SDS_US 9/10





Version: 3.1

Revision Date: 10/03/2017

Further Information: No data available.

Disclaimer: The information given is based on data available for the material, the

components of the material, and similar materials. The information is believed to be correct. It is given in good faith. This information should be used to make an independent determination of the methods to safeguard workers

and the environment.

SDS_US 10/10